

Tolerance Allocation of Barrier Shape in Switched Reluctance Motor Based on Stochastic Response Surface Methodology

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Abstract— This paper proposes tolerance design of a switched reluctance motor with barriers. The shape and dimensional tolerance of the rotor barrier directly influence the motor performance such as torque ripple. Therefore, a manufacturing design guide with respect to the barrier is required, and it can be achieved by the tolerance allocation of the shape of the rotor barrier. In this paper, stochastic response surface method combined with genetic algorithm is introduced to predict more accurately the tolerance analysis and design.

I. INTRODUCTION

The dimensional tolerance of electric machines can have an effect on electric performances, and the rigorous tolerance in manufacturing process result in the increase of production cost. Therefore, the tolerance design considering dimensional allowance is required in the design stage of the motor. In fabricating the motor, the design considering the tolerance is helpful to predict the tolerance band of design variables, which is not only to improve the quality but to reduce the production cost.

The usual method for the tolerance analysis and design is Monte Carlo Simulation [1]. However, the major drawback of the method is that it requires a great number of computations to obtain statistically significant results. Accordingly, with a very large computational cost, the number of the samples will be very numerous.

In this paper, a new numerical approach to the tolerance design is introduced. The new method based on stochastic response surface methodology (SRSM) [2] is combined with genetic algorithms (GA).

II. APPLICATION MODEL

Fig. 1 shows the barrier type 8/6 switched reluctance motor (SRM) used in this paper. In the model, the effects on torque characteristics according to the shape and manufacturing tolerance of the barrier are investigated, and an effective manufacturing design guide as regards the barrier is proposed.

III. THE PROCEDURE OF TOLERANCE ALLOCATION

The schematized procedure of tolerance allocation is shown in Fig. 2. The objective function is defined as the variance of torque ripple of the barrier type SRM, and the constraint condition is to satisfy the torque performance.

IV. NUMERICAL RESULTS FOR TOLERANCE ALLOCATION

Fig. 3. (a) shows the probability distributions of the torque ripple, when the allowance is controlled with the allocated tolerance. At the 10% variation of the torque ripple, the joint probability distributions between with the torque ripple and average torque is shown in Fig. 3. (b).

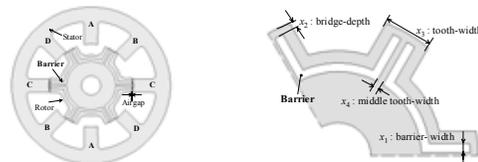


Fig. 1. Cross section and design variables of barrier type SRM

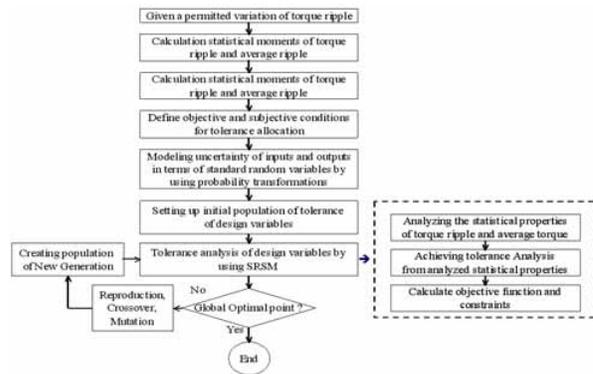


Fig. 2. Procedure of the tolerance allocation

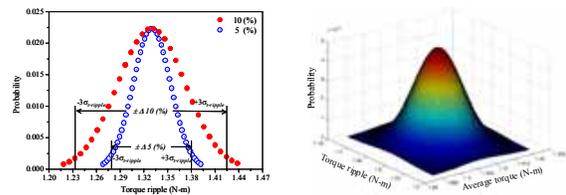


Fig. 3. Distribution of the torque performances

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